



NO.	ASTC #	NAME	Q'TY	Kgf*Cm	ft-lbs	Loctite	Remark	NO.	ASTC #	NAME	Q'TY	Kgf*Cm	ft-lbs	Loctite	Remark
1	617001	CASE	1				17-001	65	615076	PUSH ROD (END)	1				15-076
2	618002	BEARING HOUSING	1				18-002	66	610077	PAWL	1				10-077
3	617003	PULLEY COVER	1				17-003	67	610079	SHIFT SHAFT	1				10-079
4	620004	TOP COVER	1				20-004	68	610080	PAWL PLATE	1				10-080
5	610008	LEVER	1				10-008	69	610081	CENTERING PLATE	1				10-081
6	616010	FORK 3RD-5TH	1				16-010	70	610082	ROLL PIN	4				10-082
7	616011	FORK 1ST-2ND	1				16-011	71	610083	ROLL PIN (BEARING HOUSING)	1				10-083
8	616012	FORK 4TH-6TH	1				16-012	72	610084	SPRING (PAWL)	1				10-084
9	630013	SUPPORT TOWER (LH)	1				30-013	73	610085	SPRING (SHAFT)	1				10-085
10	630014	SUPPORT TOWER (RH)	1				30-014	74	610090	GASKET (BEARING HOUSING)	1				10-090
11	630015	FIFTH GEAR (C/S)	1				30-015	75	610091	GASKET (TOP COVER)	1				10-091
12	610016	SECOND GEAR (C/S)	1				10-016	76	610092	OIL SEAL (FIFTH GEAR)	1				10-092
13	616017	THIRD GEAR C/S + FOURTH GEAR (C/S)	1				16-017	77	610093	QUAD SEAL	1				10-093
14	616018	FIRST GEAR (C/S)	1				16-018	78	610094	OIL SEAL (CASE & B/H)	2			577	10-094
15	616019	THIRD GEAR (M/S)	1				16-019	79	610095	OIL SEAL (SHIFT SHAFT)	1			577	10-095
16	616020	COUNTER SHAFT	1				16-020	80	610097	DOWEL PIN	1				10-097
17	616021	FIRST GEAR (M/S)	1				16-021	81	690098	WASHER (C/S) 1.0T					30-098-01
18	616022	FOURTH GEAR (M/S)	1				16-022	81	691098	WASHER (C/S) 0.8T	1				30-098-02
19	616023	SECOND GEAR (M/S)	1				16-023	81	692098	WASHER (C/S) 1.2T	1				30-098-03
20	630024	FIFTH GEAR (M/S)	1				30-024	84	630100	PUSH ROD (CENTER)	1				30-100
21	616025	MAIN SHAFT	1				16-025	85	610101	BUSHING	1			262	10-101
22	617026	SPROCKET 32T	1				17-026	86	610102	DOWEL PIN (CASE MOUNTING)	1				10-102
23	610027	GUIDE SPROCKET	2				10-026-01	87	610103	PAWL PIN	1				10-103
24	616027	SIXTH GEAR (M/S)	1				16-027	88	610105	FORK SHIFT GUIDE PIN	3			638	10-105
25	615028	BEARING (CASE)	1				15-028	90	610107	OIL COVER (TOP COVER)	1				10-107
26	610029	BEARING (THRUST ROLLER)	1				10-029	91	617108	SPEEDOMETER PLUG	1				17-108
27	610030	BEARING WASHER	2				10-030	92	697108	SPEEDOMETER PLUG BOLT	1				17-108-01
28	610031	SPLIT CASE BEARING	5				10-031	93	610110	CAP (MAIN SHAFT)	1				10-110
29	610032	ROLLER BEARING (B/H, 5TH GEAR)	3				10-032	94	630114	SOCKET BOLT (1/4" BEARING HOUSING)	4	160	11.6	262	30-114
30	610033	BEARING (6209 BEARING HOUSING)	1				10-033	95	630117	THRUST WASHER (HANGER)	1				30-117
31	610034	SPACER (PULLEY)	1				10-034	96	630118	LIMIT WASHER	1				30-118
32	610035	CASE BEARING	1			262	10-035	98	630122	SPRING HANGER	1				30-122
33	610036	ROLLING BEARING (SUPPORT TOWER)	2				10-036	99	630123	THRUST BUSHING	1				30-123
34	630111	SOCKET BOLT (1/4" TOP COVER)	1	120	8.7		30-111	100	630124	ROLL PIN (SPRING HANGER)	1				30-124
35	610039	FLAT WASHER (TOP COVER)	1				10-039	101	630125	TORSION SPRING	1				30-125
37	610040	DRAIN PLUG	1	100	7.2		10-040	102	630126	LINK PLATE	1				30-126
38	610043	SOCKET BOLT (5/16" PULLEY COVER)	3				10-043	103	630127	ROLLER	1				30-127
39	630043	SOCKET BOLT (5/16" BEARING HOUSING)	4	260	18.8	262	30-043	104	630128	PIN (ROLLER)	1				30-128
40	610044	FLAT WASHER	1				10-044	105	630129	BUSHING (CAM)	1				30-129
41	690045	SOCKET BOLT (1/4" TOP COVER)	8	120	8.7		10-045-01	106	611142	PISTON O-RING	2				11-142
42	610046	THRUST WASHER (GEAR KIT)	4				10-046	107	611145	SET SCREW (PT 1/8"-28 BEARING)	1	100	7.2	30561	11-145
43	610047	SPROCKET NUT	1	1350	97.6	262	10-047	108	615146	OIL SEAL (PISTON)	1				15-146
44	610048	NUT LOCKING PLATE	1				10-048	109	615147	PISTON	1				15-147
45	610049	SOCKET BOLT (1/4" SPROCKET)	2	120	8.7	262	10-049	110	615148	BEARING BUSHING (CASE)	1				15-148
47	610050	BOTTOM STUD	4			638	10-050	111	615149	CAP (BEARING HOUSING)	1				15-149
48	690050	END CAP (BOTTOM STUD)	4				10-050-01	112	615152	AIR BLEEDER	1	100	7.2		15-152
49	610051	FLAT WASHER	1				10-051	113	615153	RETAINING RING (BEARING BUSHING)	1				15-153
50	610052	SOCKET BOLT (5/16" LEVER)	1	350	25.3		10-052	114	615157	THRUST WASHER (1.5T C/S)	1				15-157
51	610053	SET SCREW	2			262	10-053	115	615159	O-RING (BEARING HOUSING CAP)	1				15-159
52	610054	ADJUSTING SCREW	1				10-054	116	615161	SET SCREW (PT 1/4"-19) BEARING	1	150	10.8	30561	15-161
53	610055	HEX JAM NUT	1				10-055	117	680032	FLAT HEAD SCREW (10-24 UNC X 1/2")	2				80-032
55	610057	THRUST WASHER (0.008")	1				10-057	118	616150	SAPCER (CASE)	1				16-150
55	610106	THRUST WASHER (0.012")	1				10-106	120	616162	MAIN SHAFT NUT	1	1200	86.8	638	16-162
56	610061	ELBOW NIPPLE	1			262	10-061	121	616163	WASHER (C/S)	1				16-163
57	610062	NIPPLE CAP	1				10-062	122	616164	SPACER (C/S)	1				16-164
58	615063	FORK SHAFT	1				15-063	123	616165	THRUST WASHER (BEARING HOUSING)	1				16-165
59	618065	CAM (B-TYPE)	1				18-065	124	616166	THRUST WASHER (CASE)	1				16-166
60	610068	RETAINING RING (GEAR KIT)	6				10-068	125	616167	THRUST WASHER (M/S)	1				16-167
61	610069	RETAINING RING (PUSH ROD END)	1				10-069	126	616168	THRUST WASHER (C/S)	2				16-168
62	610070	RETAINING RING (CASE & B/H)	2				10-070	127	616169	FLAT HEAD SCREW (5/16" X 18 UNC X 1")	1	300	21.7	638	16-169
63	610071	RETAINING RING (SHIFT SHAFT)	1				10-071	128	617184	PLUG GAUGE	1				107-184
64	610072	RETAINING RING (PAWL)	1				10-072	129	617189	O-RING	1				107-189